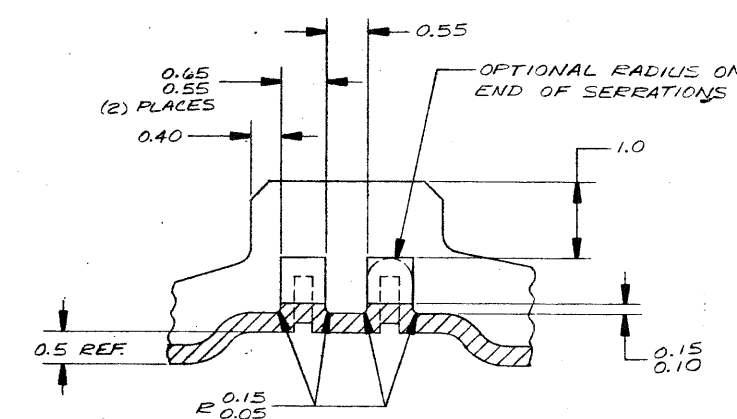
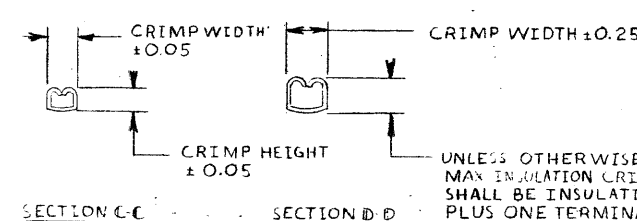
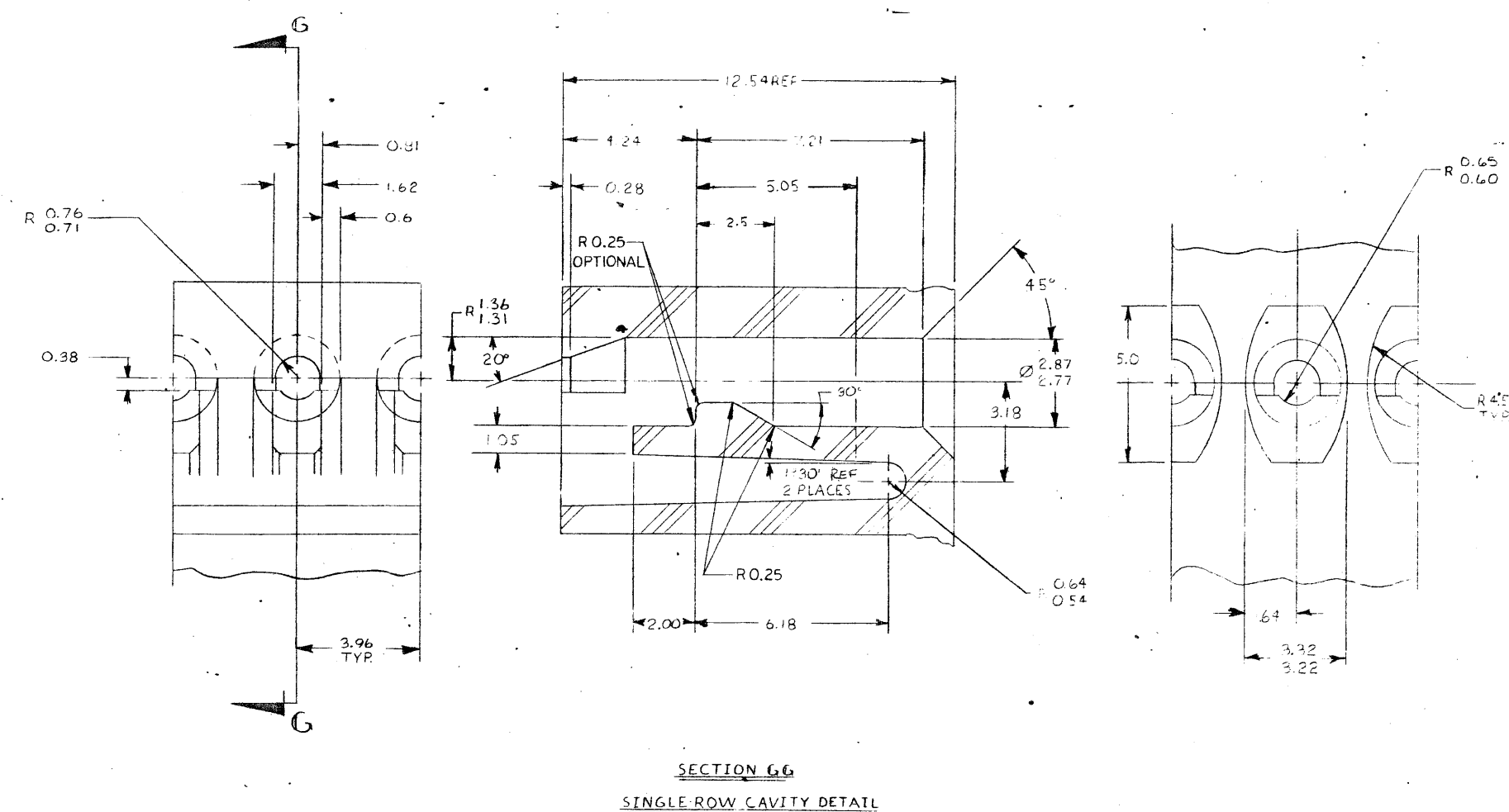
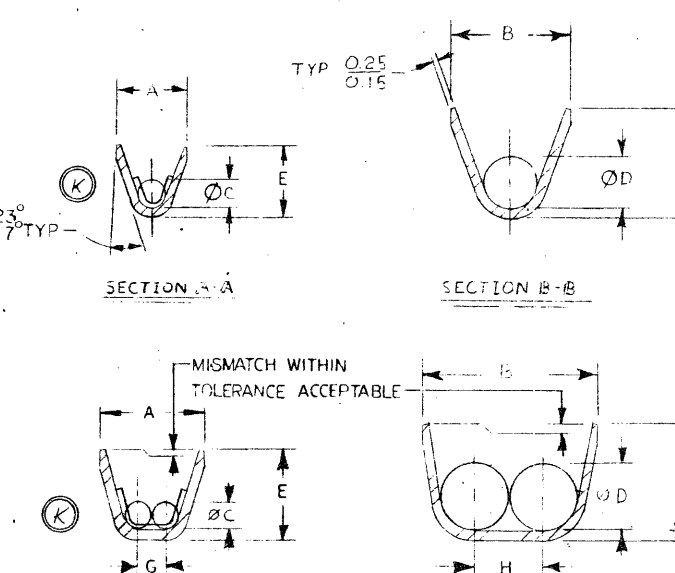
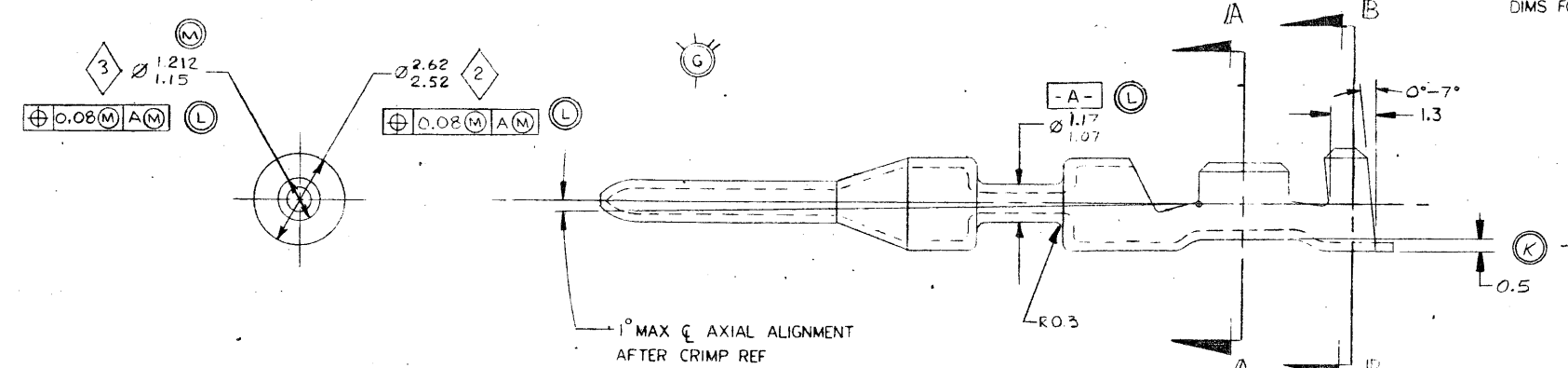
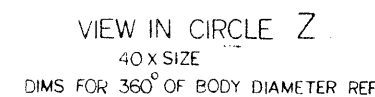
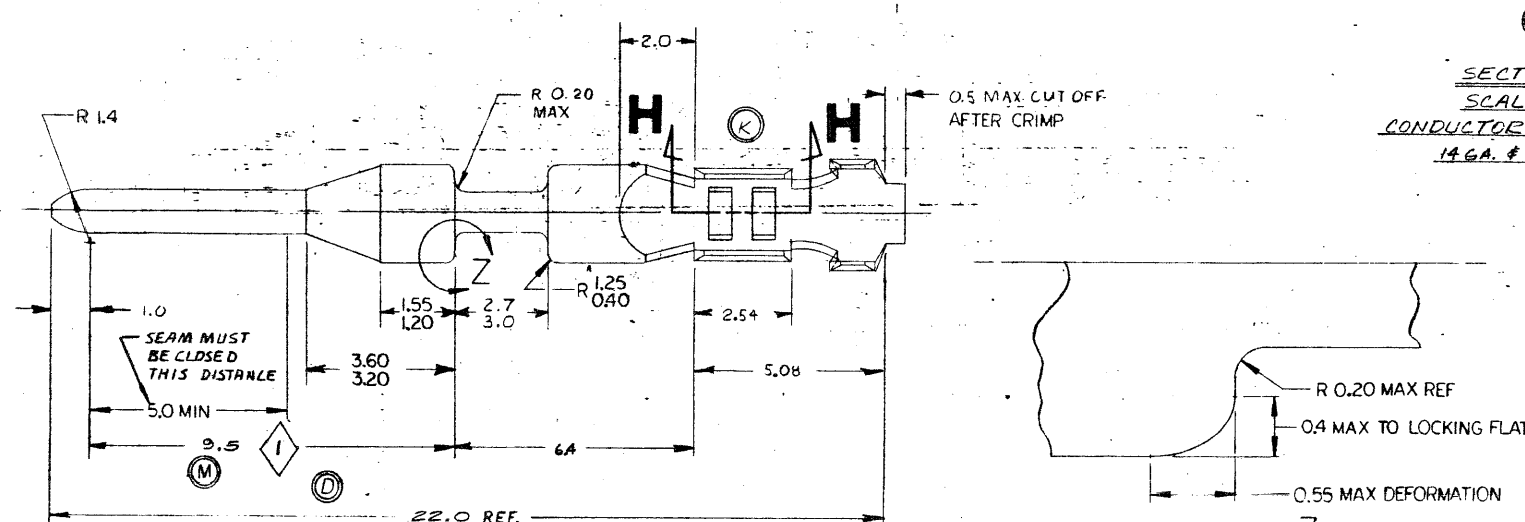




WIRE SIZE	CRIMP WIDTH	CRIMP HEIGHT
22 -	1.65	1.10
20	2.05	1.15
19		
18	2.05	1.25
16	2.95	1.4
14	3.5	



	(J)	(F)	(E)	(E K)	(E)	(N)
	NFT-1404-29				5,2	14
	NF-2204-29				5,2	22
	NF-1904-29				5,2	19
	NF-1804-29				5,2	18
	NFT-1904-43	16	16, 14	14, 16	1+2	COLD CRIMP 14
	NF-2204-43	22	22		1+2	COLD CRIMP 22
	NF-1904-43			(22) (20+22)	1+2	COLD CRIMP 19
	NF-1804-43	18, 20	18, 20	18, 20	1+2	COLD CRIMP 18
INTERLUK TERMINAL CORPORATION	NAME PART NO	M3 3450 MS 3797 MS 3474	MS 789	M3 B26C M3 7947	M3 B27H	
VENDOR	SINGLE WIRE			WIRE (NON SEALED APP ONLY)	MATL WIRE ATTACH	GRIP CODE

UNCONTROLLED

QUALITY ASSURANCE REQUIREMENTS PER
ITEM ④:3 ◇

—	—	3.7	4.0	2.05	1.50	4.3	3.5	14
		2.9	2.1	1.78	0.76	2.8	1.9	22
1.78	0.76	3.1	2.4	1.79	0.76	4.6	4.4	19
		3.7	2.9	2.05	1.00	4.2	2.8	18
H	G	F	E	D	C	B	A	WIRE CODE

331-N-036
332-N-035
333-L-041
10730-603
932-N-010
01019-103-M
321-L-006
00730-105
932-N-085
90828-991
431-L-059
70522-185
333-N-056
90215-186
333-N-056
00512-156
118-N-156
70119-186
005-088
60706-185
118-7-020
60123-185

N
N
REV CHART 1 ADDED
RECHART 12121/15
WAS 1 1221 1446 080585
ADDED GEN TEL TO
GRIP SEVERATIONS
NFT-1404-43 WAS
NFT-1404-43
NFT-1404-43 ADDED
TO CHART
DWG REVISED
OPTIONAL SPOT
SOLDER NITE MADE
MS 32258 & REFERENCE
ADDED TO CHARTS
D 105 WAS 10.25, 220 WAS 25.0
5 P. 21.4, 3, 10, 9 WAS 5.84,
5.21, 4, 12, 10, 10 25,
3.40, 11.5, 21.7, 6.9, 17,
3.0 WAS 10.20, 20.0, 10.0,
25.15, 6.35, 25.4,
20.0 ADDED.
ADD O 7.7, 14.6, 3 WAS 58
HULL CHART REVISED WAS
52 ADD MS 3450, 3279, 3479,
5564 & 7089 SINGLED DOUBLE
WIRE CHART, J, C, T, F, 522
6.25 WAS 9.3, 7.00, 2.70,
10.1 WAS (T) 43084E ADD
14708, 01012121 IN PLATE PER 518
ADD 145, 146, 147 TO PLATE
E

DO NOT SCALE PRINT		LAST YR	N	4400110																
APCN 00517-HS-A		ALLEY 192	1914	WAS																
PCN NO		MS 8570																		
FORM	PCN NO	REVISION RECORD		DATE																
RE: FOR PROJ. MODEL		LIFE CYCLE																		
37/ALL		2																		
GEOMETRIC CHARACTERISTIC SYMBOLS <table border="0"> <tr> <td>①</td> <td>②</td> <td>③</td> <td>④</td> </tr> <tr> <td>⑤</td> <td>⑥</td> <td>⑦</td> <td>⑧</td> </tr> <tr> <td>⑨</td> <td>⑩</td> <td>⑪</td> <td>⑫</td> </tr> <tr> <td>⑬</td> <td>⑭</td> <td>⑮</td> <td>⑯</td> </tr> </table>					①	②	③	④	⑤	⑥	⑦	⑧	⑨	⑩	⑪	⑫	⑬	⑭	⑮	⑯
①	②	③	④																	
⑤	⑥	⑦	⑧																	
⑨	⑩	⑪	⑫																	
⑬	⑭	⑮	⑯																	
① SQUARE T ② POSITION ③ TOLERANCE ④ RADIUS ⑤ CHAMFER ⑥ PARALLELISM		⑦ PERPENDICULARITY ⑧ PROFILE OF A SURFACE ⑨ BASIC DIMENSION ⑩ MAXIMUM MATERIAL CONDITION ⑪ SURFACE FINISH ⑫ ASSEMBLY OF SURFACE AND POSITION TOLERANCE ZONE																		
		THIRD ANGLE PROJECTION																		
ITEM 1. <u>COVER</u> 2. ALLEY MS 8570, CI4300, H08 3. IMPLANT PER PS 37 4. <u>TRIM</u> 5. MS 8570, CI4530, H08		QTY 1 1 1 1 1																		
REVISION 1. 045 MALE 2. 4400110		TO EXAM OTHER TWO LINEAR ANGULAR NUMBER PLACES IMPLY A J. BLANK 2. 28-85																		